TED (21)	6021B
(Revision	- 2021)

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DIPLOMA EXAMINATION IN ENGINEERING/TECHNOLOGY/MANAGEMENT/ COMMERCIAL PRACTICE, NOVEMBER - 2024

COMPUTER INTEGRATED MANUFACTURING

[Maximum marks: 75] [Time: 3 Hours]

PART A

I. Answer all the following questions in one word or one sentence. Each question carries 1 mark. $(9 \times 1 = 9 \text{ Marks})$

		Module outcome	Cognitive level
1	Define an Actuator.	M1.02	R
2	Name the two levels of a production system.	M1.01	R
3	High drift of a measuring device necessitates frequent	M1.02	R
4	What is FEA?	M2.02	R
5	Name any 2 Rapid Prototyping techniques.	M2.02	R
6	What is MPS?	M3.03	R
7	What is a Route Sheet?	M3.01	U
8	Define Unit load in material handling systems.	M4.01	R
9	What is CMM?	M4.02	R

PART B II. Answer any eight questions from the following. Each question carries 3 marks.

 $(8 \times 3 = 24 \text{ Marks})$

		(OAS ZIMIAIKS)	
		Module outcome	Cognitive level
1	Name any 3 types of sensors used in automation and their use.	M1.02	R
2	Explain USA principle of automation.	M1.03	U
3	Enumerate any 3 reasons for automating an enterprise.	M1.02	U
4	What are the different types of Engineering analysis?	M2.02	U
5	Define Geometric modelling.	M2.02	U
6	What are the benefits offered by GT?	M3.01	U
7	Give any 3 applications of robots.	M3.04	U
8	List any 3 long term adjustments of capacity planning.	M3.03	R
9	What is an AGV?	M4.01	R
10	What is machine vision?	M4.02	U

 $\begin{array}{c} \textbf{PART C} \\ \textbf{Answer all questions. Each question carries seven marks.} \end{array}$

 $(6 \times 7 = 42 \text{ Marks})$

		$\frac{(0 \times 7 - 42) \text{Viaiks}}{}$	
		Module outcome	Cognitive level
		outcome	
III	Describe the basic elements of automation.	M1.02	U
	OR		
IV	Describe the different types of automation.	M1.02	U
V	List the desirable features for selecting measuring instruments in	M1.02	R
	automated systems.		
	OR		
VI	Explain the five levels of automation in a production plant.	M1.02	U
VII	Explain product development cycle with a neat figure.	M2.01	U
	OR		
VIII	Explain concurrent engineering and its elements.	M2.01	U
IX	Explain the types of end effectors used in robots.	M3.04	R
	OR		
X	Explain the advantages of CNC system.	M3.04	U
XI	What are the applications of GT?	M3.01	R
	OR		
XII	Explain retrieval CAPP system with figure.	M3.02	U
XIII	Explain different types of material transport systems.	M4.01	R
	OR		
XIV	Explain Multistation automated manufacturing systems with fixed	M4.03	R
	and variable routing with sketches.		
